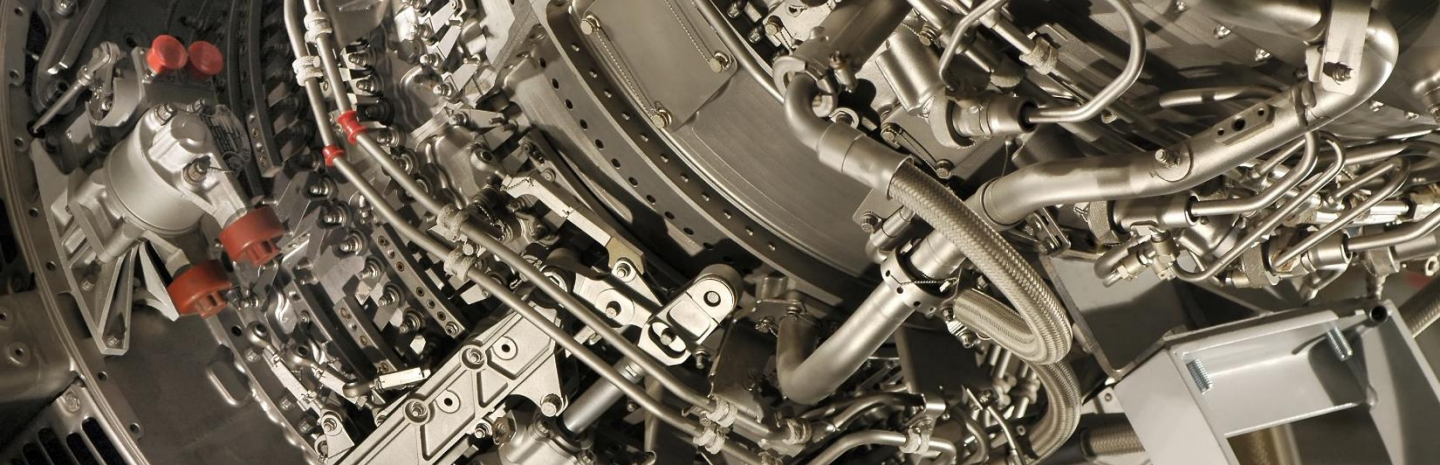




AVIATION CASE STUDY

VARIABLE STATOR VANE BUSHINGS IN COMPRESSOR





MELDIN® POLYIMIDES

Variable Stator Vane Bushings In Compressor

Mark Scoular February 2022

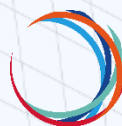
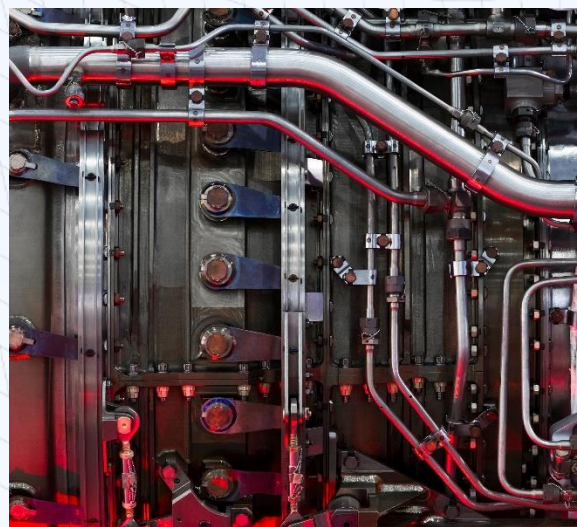
AVIATION LOW COEFFICIENT OF FRICTION DRY RUNNING HIGH TEMPERATURE
SELF LUBRICATION

Environment

At different speed regimes in the jet engine, the airflow in the compressor is regulated by variable stator vanes (VSV), which are generally located at the initial stages of the high pressure compressor. This area experiences relatively high pressure and high temperature that progressively increases with modern engine performances.

Challenge

Due to high vibration and high loads, variable stator vane bushings are subject to considerable strain, high temperature (up to 370°C / 700°F) and atmospheric oxidation. Since the bushings are also utilized as a sealing function, these critical parts are responsible for avoiding too much pressure loss from the compressor and as a result, strict tolerances are required.



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Solution

Omniseal Solutions' Meldin® 7000 polyimide is one of the very few materials with self-lubricating properties, mechanical strength and machinability that makes this solution suited for the variable stator vane application. The polyimide's thermo-oxidative stability also allow the material to sustain the hot air environment.

Additionally, tight tolerances can be achieved in order to allow good airflow restriction for improved system efficiency.

This Meldin® material is a proven aviation solution, having been qualified by several jet engine OEMs and flying successfully in commercial aircraft for decades.



High temperature & high pressure are
controlled

Benefits

- Self-lubricating properties preserve hardware and improve durability without a lubrication system
- High temperature resistance under oxidative atmosphere for better durability

Specification

Solution	• Meldin® Polyimide Bushings
Area	• Compressor Variable Stator Vanes (VSV)
Material	• Meldin® 7021
Precision part	• VSV Bushings
	• Media: Hot Air
Technical details	• Temperature: up to 367°C (700°F)
	• Tolerances down to the micrometer



Omniseal Solutions
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Design Expertise & Tailor-made Solutions for Your Critical Applications

Omniseal Solutions™ is a global engineering leader with over 65 years of historical legacy, relentlessly dedicated to the design and manufacture of precision sealing and material solutions that protect critical applications in the most demanding environments and passionately driven to push *Beyond the Boundaries of Possible*.



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