## MATERIAL DATASHEET

## Meldin® 5307:

 Types I-II-IV-VI-VIIFeatures: Beige, proprietary custom PEEK, grades qualified according to NORSOK M710, rev3 up to $15 \%$ H2S (Types IV and VII up to 2\%, Type VI up to 15\%) - temperature class X

Benefits: Type VI-A is qualified to API 6A F1.13.5.2 sour immersion testing of materials in fluid HH at $200^{\circ} \mathrm{C}\left[392^{\circ} \mathrm{F}\right.$ ]

## Working Temperature Range: $-80^{\circ}$ to $+260^{\circ} \mathrm{C}\left[-112^{\circ}\right.$ to $\left.+500^{\circ} \mathrm{F}\right]$

| Properties | Test Methods | Typical Values | Units |
| :---: | :---: | :---: | :---: |
| PHYSICAL |  |  |  |
| Specific Gravity | ASTM D792 | 1.36 | -- |
| Water Absorption, 24hr | ASTM D570 | 0.17 | \% |
| MECHANICAL |  |  |  |
| Tensile Strength - RT/ $249^{\circ} \mathrm{C}$ | ASTM D638 | 70 [10,200] / 10 [1,400] | MPa [psi] |
| Elongation-RT | ASTM D638 | 6.6 | \% |
| Tensile Modulus-RT | ASTM D638 | 3.2 [4.6] | GPa [psi $\times 10^{5}$ ] |
| Compressive Strength - RT/200 ${ }^{\circ} \mathrm{C}$ | ASTM D695 | 108 [15,700] / 16 [2,300] | MPa [psi] |
| Compressive Modulus-RT | ASTM D695 | 2.9 / [4.2] | GPa [psi $\times 10^{5}$ ] |
| Flexural strength - RT/ $249^{\circ} \mathrm{C}$ | ASTM D790 | 123 [26,400] / 8 [1,200] | MPa [psi] |
| Flexural Modulus-RT | ASTM D790 | 3.2 / [4.6] | GPa [psi $\times 10^{5}$ ] |
| THERMAL |  |  |  |
| Melting point | ASTM D3418 | 343 [600] | ${ }^{\circ} \mathrm{C}\left[{ }^{\circ} \mathrm{F}\right]$ |
| Glass Transition Temperature | ASTM D3418 | 143 [290] | ${ }^{\circ} \mathrm{C}\left[{ }^{\circ} \mathrm{F}\right]$ |
| Linear Coefficient of Thermal Expansion along flow, <Tg / >Tg | ASTM E831 | NA | $\mathrm{m} / \mathrm{m} /{ }^{\circ} \mathrm{C}\left[\mathrm{in} / \mathrm{in} /{ }^{\circ} \mathrm{F}\right] \times 10^{-5}$ |
| Linear Coefficient of Thermal Expansion average, $<\mathrm{Tg} />\mathrm{Tg}$ | ASTM E831 | NA | $\mathrm{m} / \mathrm{m} /{ }^{\circ} \mathrm{C}\left[\mathrm{in} / \mathrm{in} /{ }^{\circ} \mathrm{F}\right] \times 10^{-5}$ |
| Thermal conductivity | ASTM F433 | NA | GPa [psi $\times 10^{5}$ ] |
| Heat deflection temperature | ASTM D648 | NA | ${ }^{\circ} \mathrm{C}\left[{ }^{\circ} \mathrm{F}\right]$ |
| ELECTRICAL |  |  |  |
| Dielectric Strength ( 2.5 mm thick) | ASTM D149 | NA | $\mathrm{kV} / \mathrm{m}$ [V/mil] |
| Dielectric Constant-RT, 1 kHz ) | ASTM D150 | NA | - |
| Volume Resistivity-RT | ASTM D257 | NA | Ohm cm |

The table above represents typical values, intended for reference only. They should NOT be used as a basis for design specifications or quality control. Meldin ${ }^{\circledR}$ is a registered trademark.© 2022 Omniseal Solutions ${ }^{T M}$

